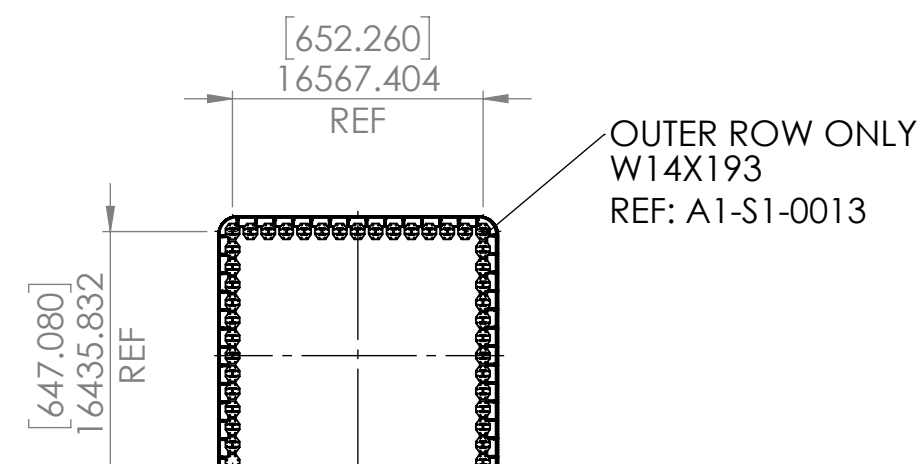
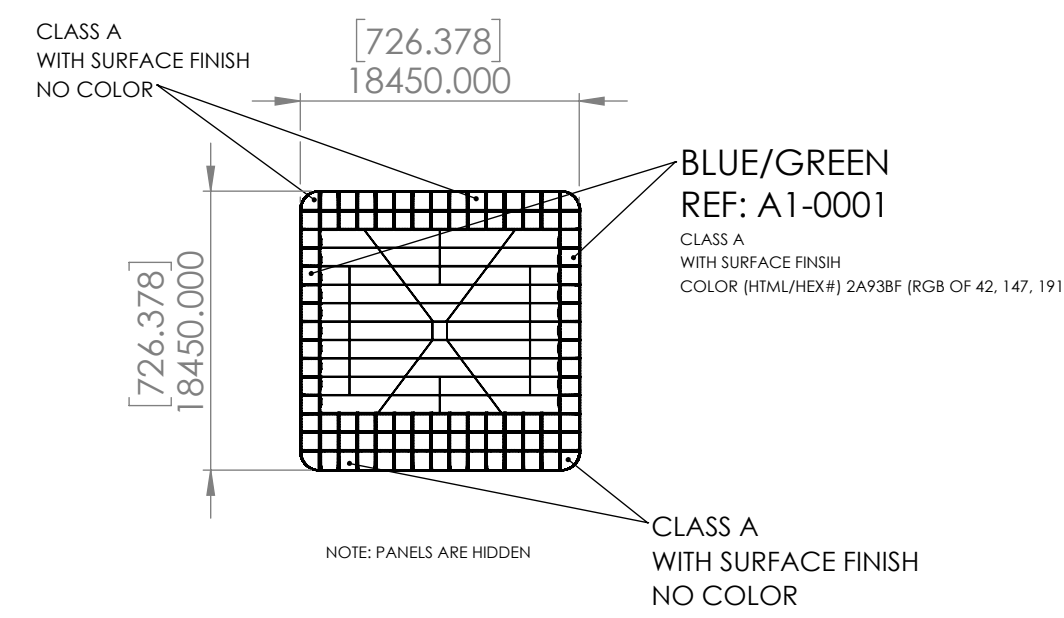
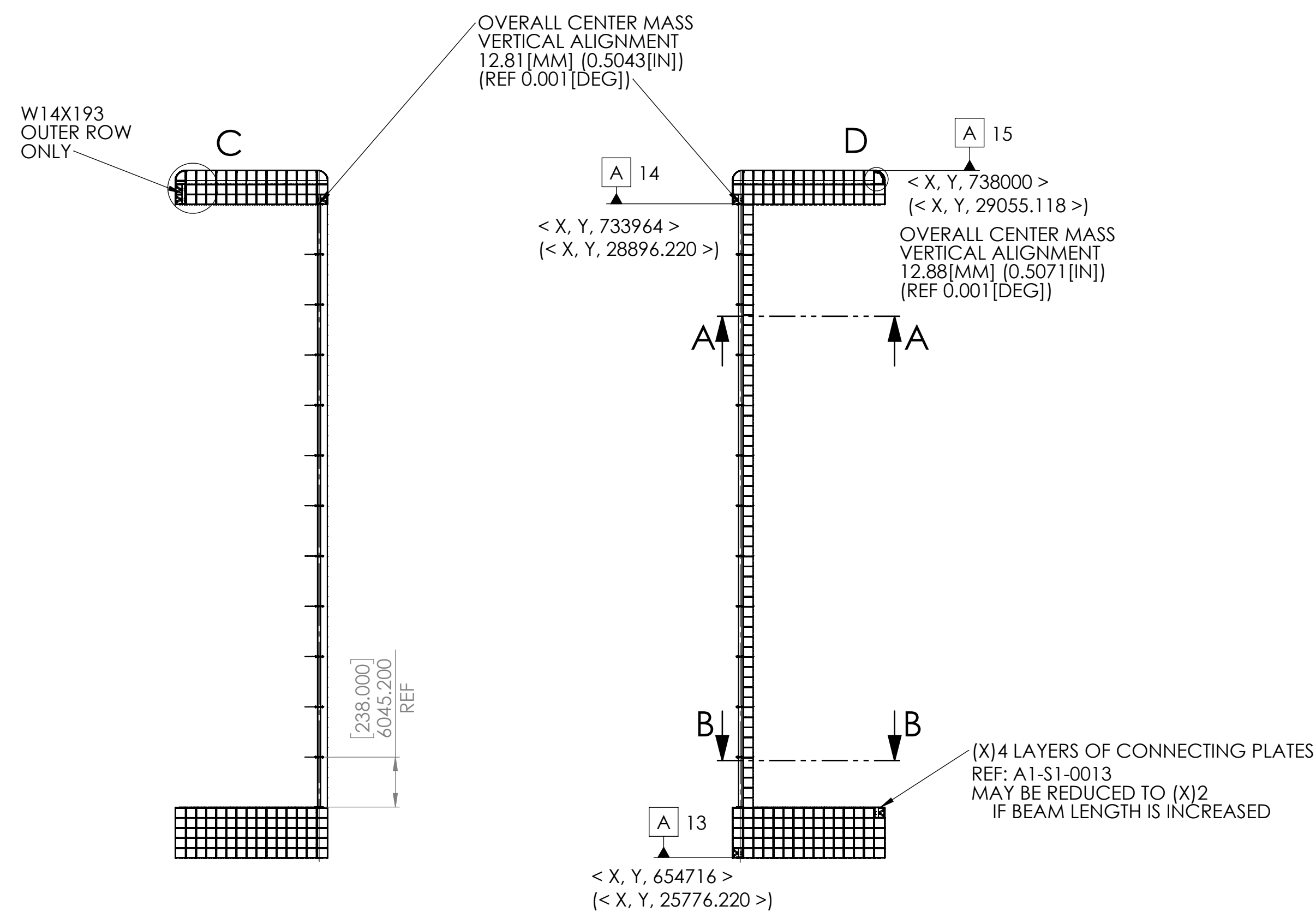
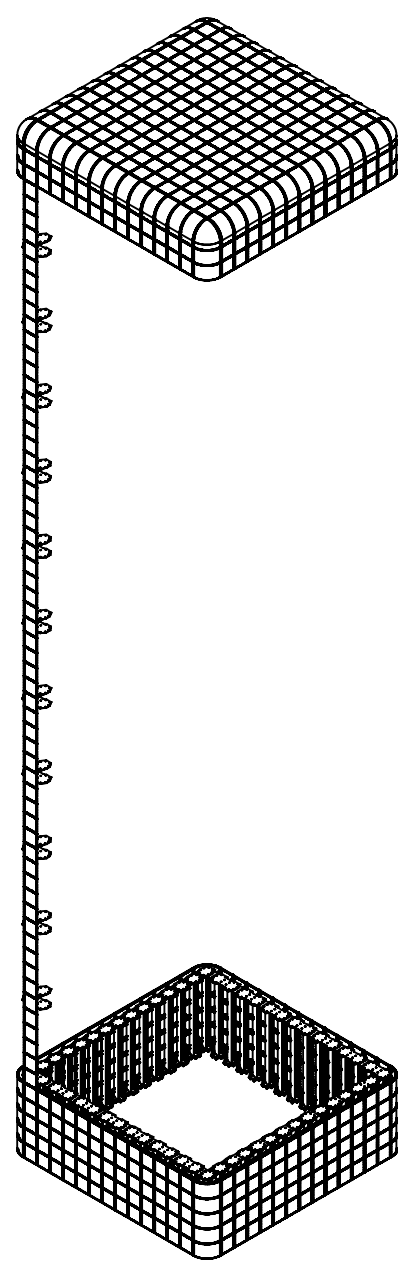


	24	23	22	21
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
T	1	Beam W14x193 Z10		68
	2	Plqte Beam w/193 Z10		248
	3	Bolt 1.75in-13tpi 6.5in		992
	4	Nut 1.75in-13tpi		992
	5	Washer 1.75in 0.125		1984
R	6	PNL 48X48X0.0625IN AL R5		593
	7	RIB VERTICAL STD PNL R5		488
	8	RIB HORIZONTAL STD PNL R5		364
	9	PNL MOUNT BRACE TO C10 R5	0.25[IN] ONE PIECE BOX - BRACE	488
	10	91236A720_2in 13tpi Zinc 5		2928
P	11	93286A049		5856
	12	95462A033		5856
	13	Shim Brace R1	A36 GALVANIZED	488
	14	BrozierRivet 0.375in L-0.78		60554
	15	RIB VERT COR PNL R1		52
N	16	RIB HORIZONTAL Arm PNL R1		338
	17	RIB VERTICAL SHORT Arm PNL R1		533
	18	PNL STD R48.2X0.0625IN		28
	19	RIB HORIZ Arm RADI Rivet Holes R1		72
	20	RIB HORIZ RIB-F R48.2X0.125IN R2		28
M	21	PLATE BLANK 0.5-1.75 Z10		345
	22	PLATE BLANK 0.5-1.75 EW Z10		96
	23	PLATE BLANK 0.5-1.75 NS Z10		96
	24	C10 to Beam Sup 1	EAST/WEST PANEL ATTACHMENT (NORTH TO SOUTH)	196
	25	93673A525	18-8 Stainless Steel Headless Clevis Pin	784
L	26	91152A033	SPACER/WASHER ANGLED	784
	27	Washer Level 0.5in C10 R1	SPACER/WASHER/ANGLED	784
	28	Washer Spacer 0.5in R1	SPACER/WASHER	784
	29	TS8x20.1875 Rec Tube 1	C10 SUPPORT	392
	30	C10 to Beam Sup 1	NORTH/SOUTH PANEL ATTACHMENT (EAST TO WEST)	196
K	31	TS8x40.1875 Rec Tube 1		392
	32	PNL Arm End R48.2X0.0625IN		52
	33	RIB HORIZ Rivet R48.2X0.125IN R2		28
	34	RIB HORIZ Arm RADI R3		14
	35	RIB HORIZ Arm RADI R4		14
J	36	RIB HORIZ Arm RADI R5		14
	37	RIB HORIZ Arm RADI R6		26
	38	Pnl Rad 48.2in Corner R1		4
	39	Pnl Rad 48.2in Corner Seg 1 - R1		4
	40	Pnl Rad 48.2in Corner Seg 2 - R1		4
H	41	Pnl Rad 48.2in Corner Seg 3 - R1		4
	42	RIB HORIZ Arm cut RADI R3		4
	43	Rib 24x1.5in R2 Top		14
	44	Rib 24x0.375in R1 Top		24
	45	Rib 24x0.375in R2 Top		24
	46	Beam W14x193 2pnl Z1		56

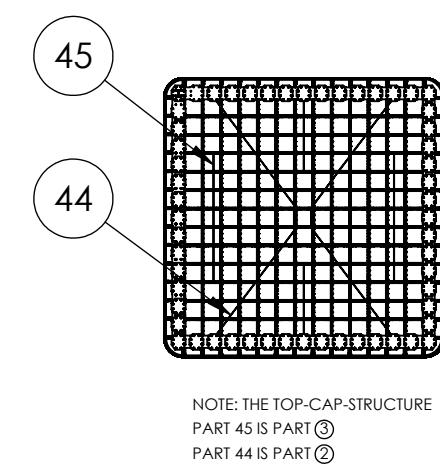
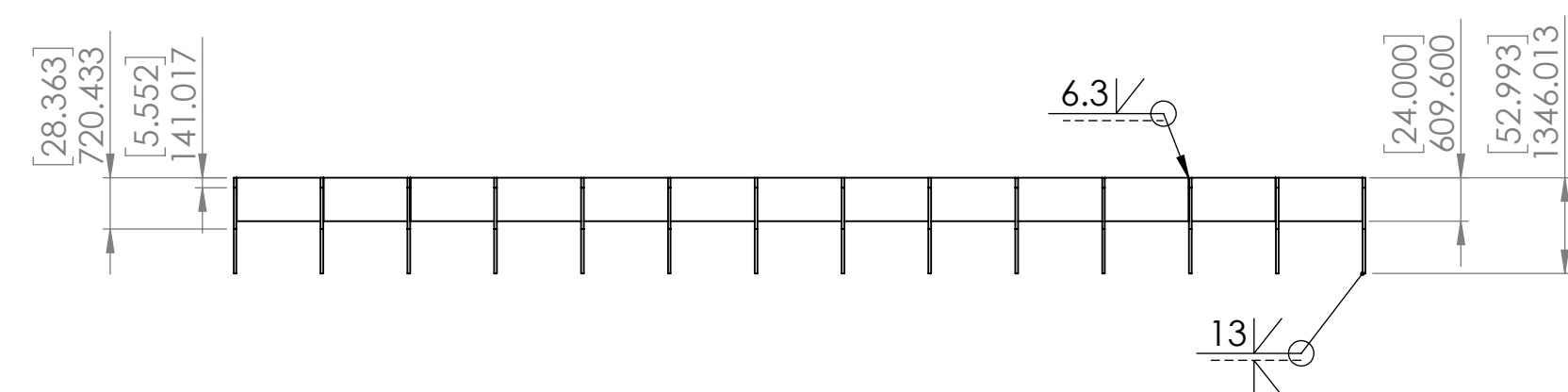
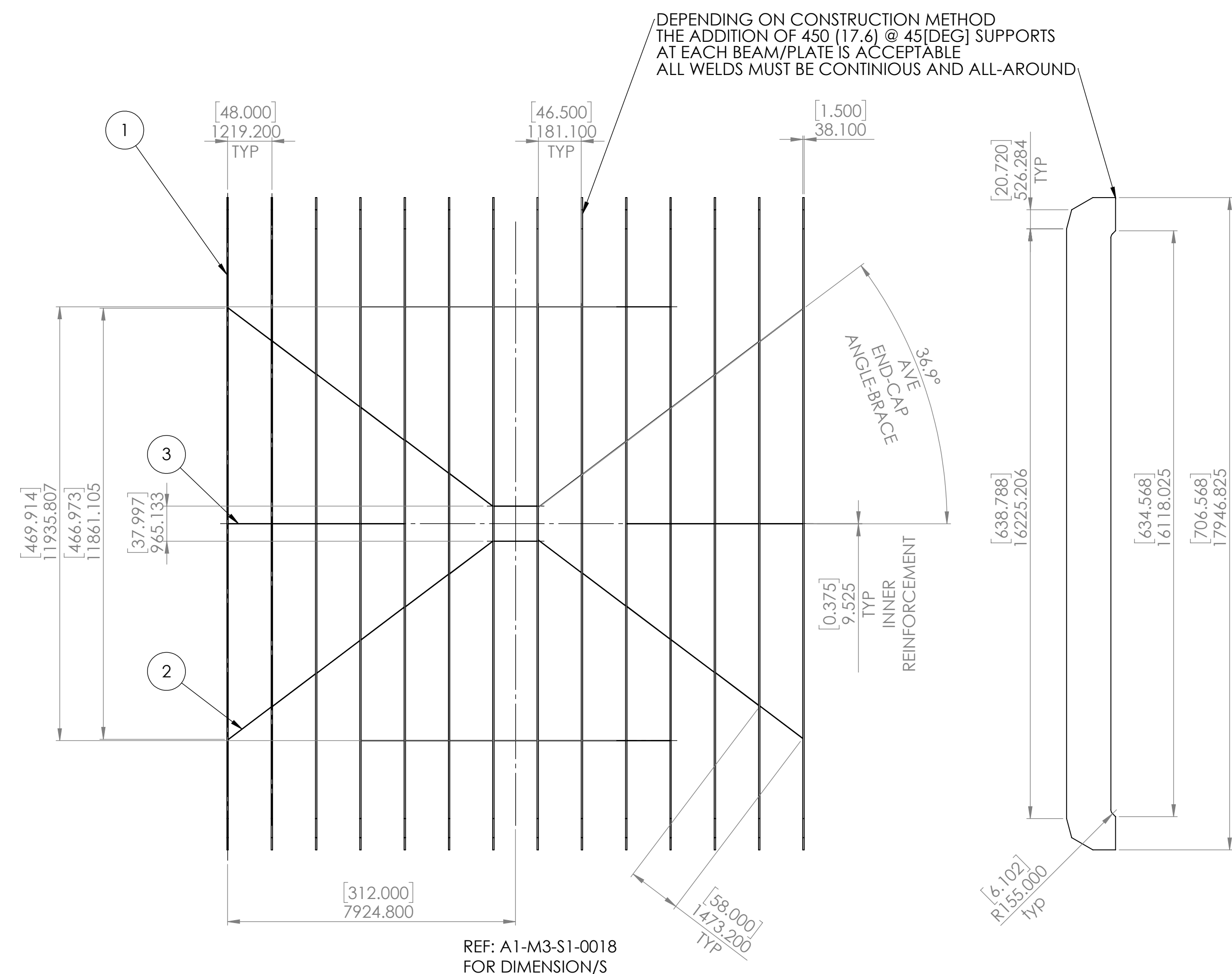


SECTION B-B

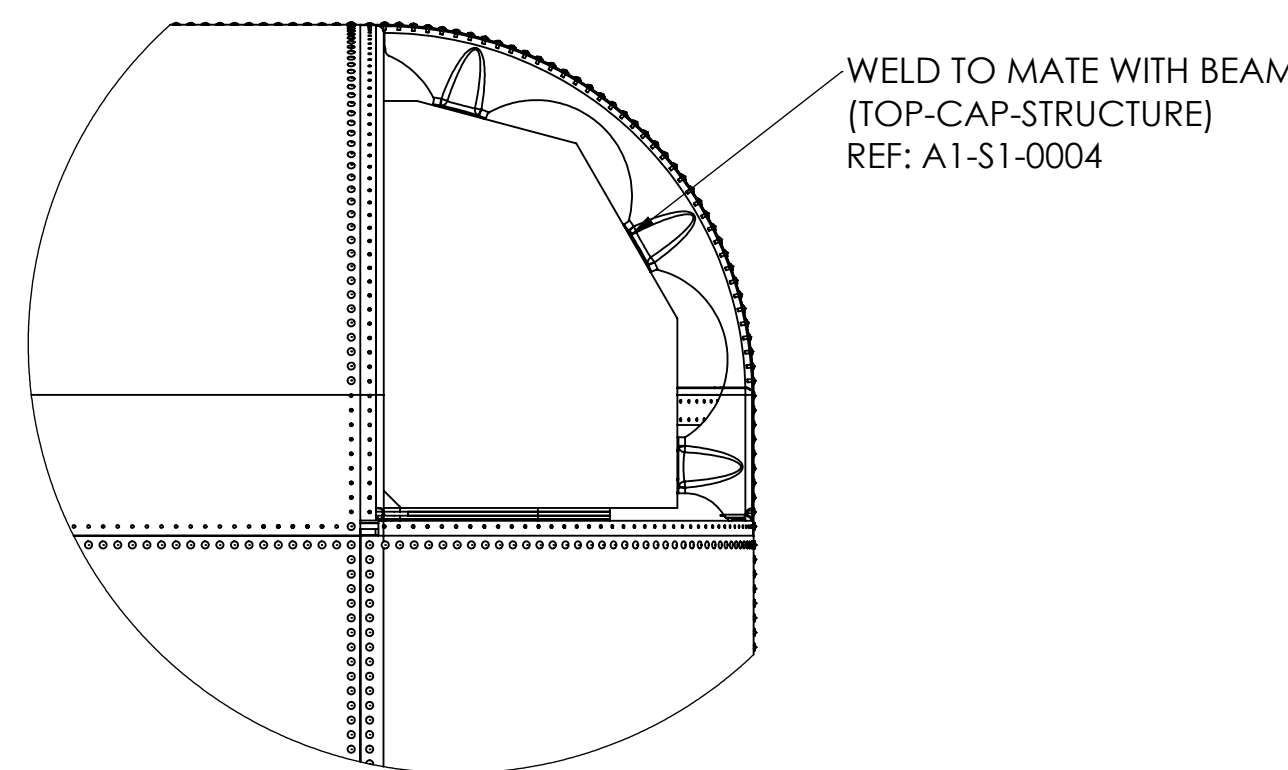


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Rib 24x1.5in R2 Top		14
2	Rib 24x0.375in R1 Top		24
3	Rib 24x0.375in R2 Top		24

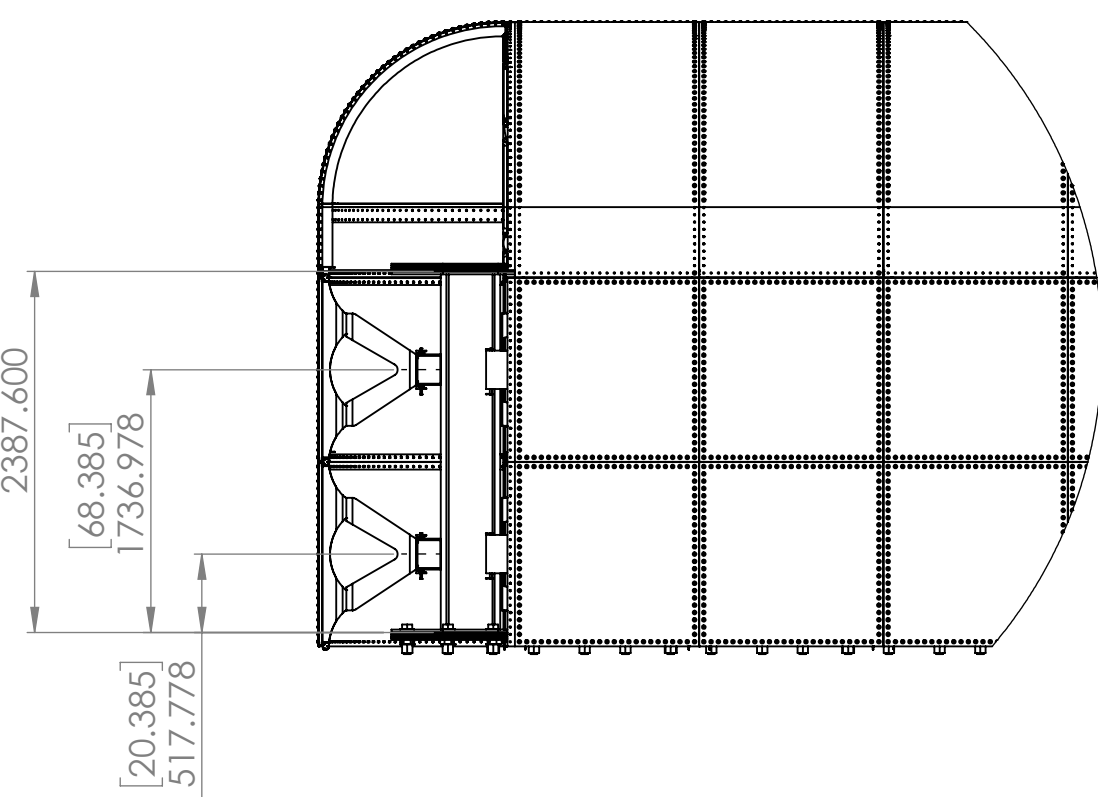
TOP-CAP-STRUCTURE
RIGGING ATTACHMENTS FOR INNER LIFT IS ACCEPTABLE



SECTION A-A



DETAIL D
SCALE 1:25

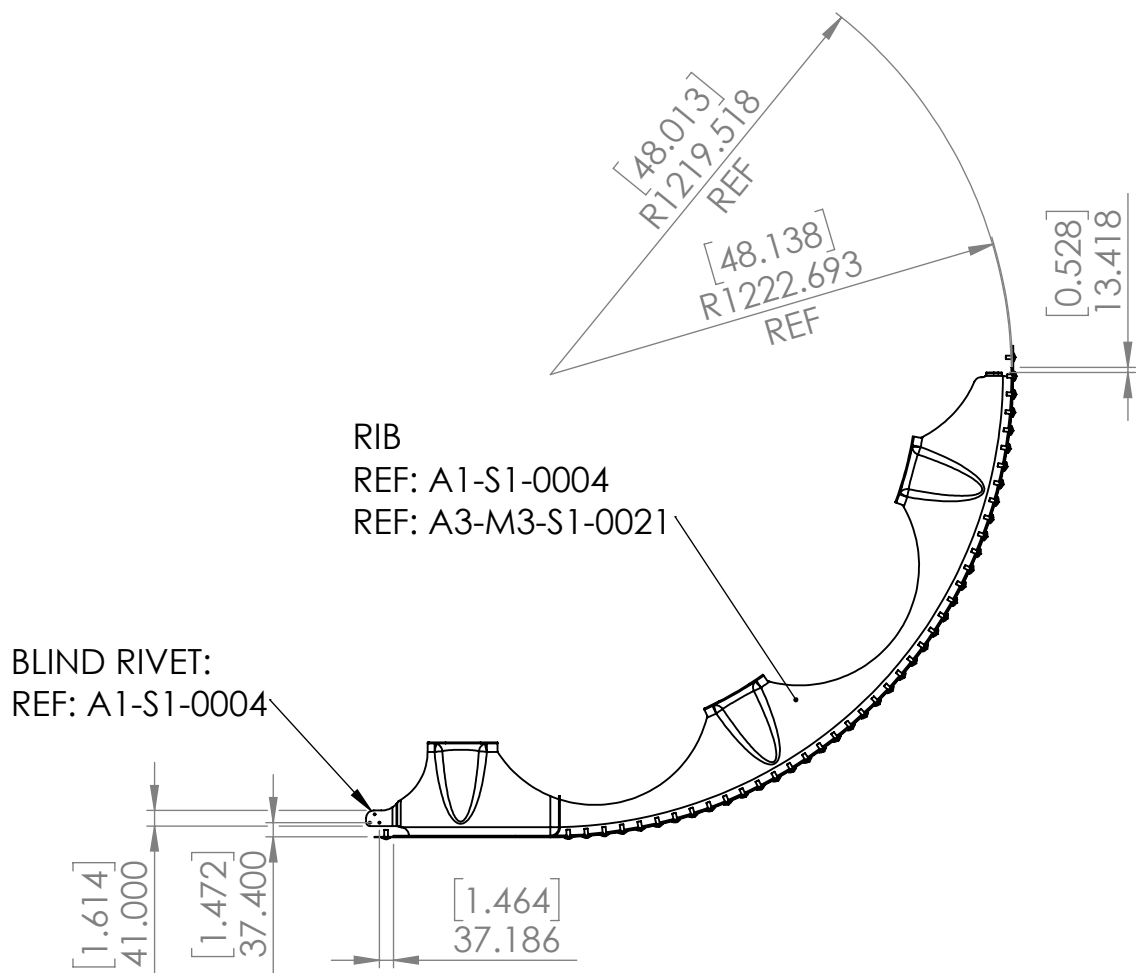
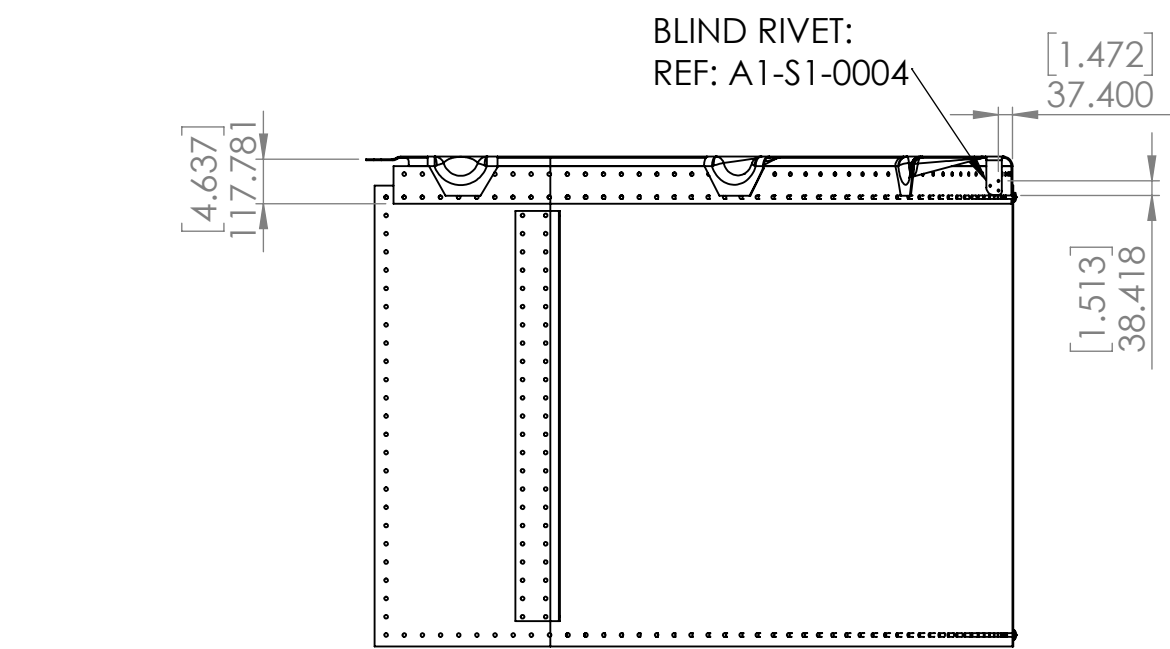


DETAIL C
SCALE 1 : 50

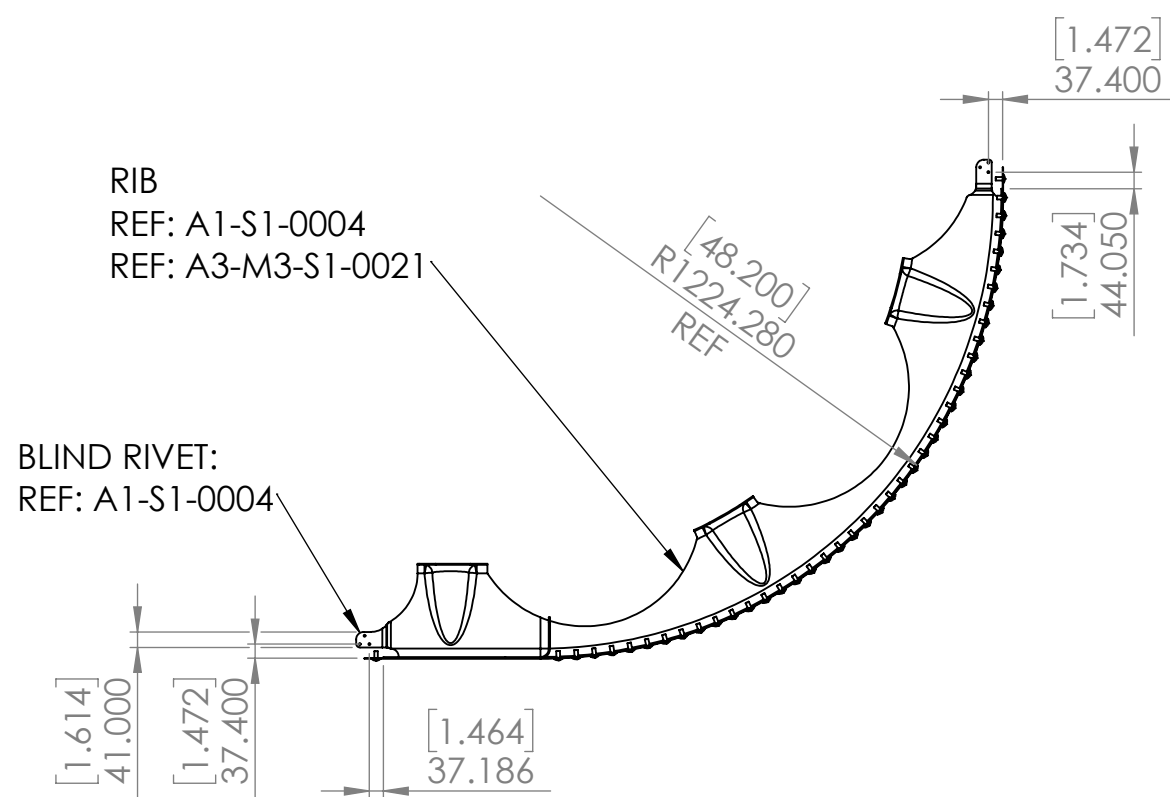
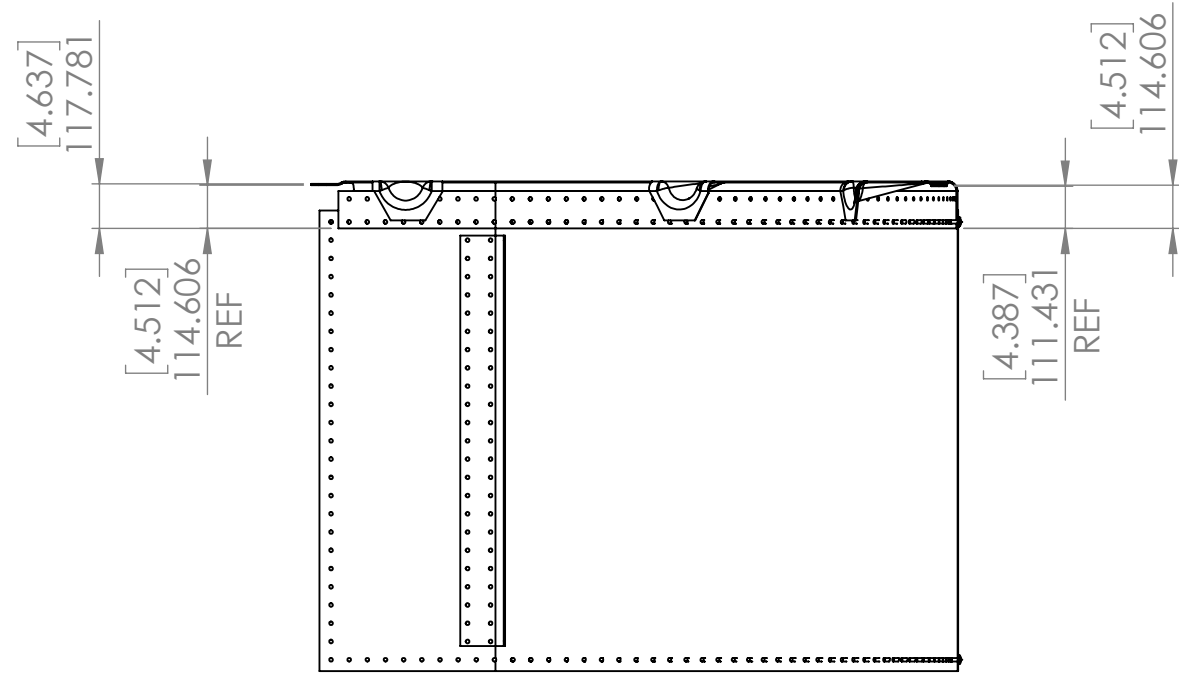
- (1) W4 BEAM ARRAY, REF C1-S1-041
- (2) BEAM CENTERLINES MATCH
 - (3) BOLT HOLES ARE IN CONJUNCTION WITH BOLTS
 - (4) PLATE THICKNESS REDUCES WITH HEIGHT
- (2) CORROSION RESISTANCE IS REQUIRED
 - (1) ELECTROPLATING (EP): PREFERRED OVERALL, MINIMUM THICKNESS 25μm (0.001[IN])
 - (2) THERMAL SPRAY: REFERRED FOR TOUCH-UPS
- (3) PANELS: AREAS WITH PAINT NEED TO BE LOGGED FOR MAINTENANCE
 - (4) HOT DIP GALVANIZING, AVERAGE THICKNESS 85μm (0.003[IN]) (WHERE EP IS NOT POSSIBLE)
- (3) W4 BEAMS ASSEMBLIES: ASTM A913 G65, GALV. INZINZED
- (4) C10 CHANNELS: ASTM A572-50, GALV. INZINZED
- (5) INTERCONNECTING PANELS: ASTM A913 G65, GALV. INZINZED
- (6) BOLTS: ASTM F312 (A490), TYPE 3, GALV. INZINZED
- (7) STEEL PARTS AND PINS: ASTM A572 G60, GALV. INZINZED
- (8) ALUMINUM PARTS AND PINS: ASTM B209-6601 T6 OR 7075-T6
- (9) ALUMINUM PANELS AND ITS PARTS: ASTM B209 7075-T6
- (10) BEAM HORIZONTAL ALIGNMENT 0.01[DEG], 0.29[MM] (0.011[IN]) OVER 16.5[MM]
- (11) BEAM VERTICAL ALIGNMENT 0.001[DEG], 0.254[MM] (0.010[IN]) OVER 76.2[MM]
- (12) SEE A1-1001 FOR ARCHITECTURAL REQUIREMENTS
- (13) W4 CONNECTION PLATES
 - (1) BOLT CLEARANCE (H) IS PREFERRED ABOVE 0.25[IN] LARGER THAN BOLT OR PIN
 - (2) MINOR GAPS MAY HAVE THIN LAYER OF OIL APPLIED
- (14) GAGES TO BE CONSTRUCTED PER TEMPERATURE SPECIFICATION (15°C OR 59°F)
- (15) BLIND RIVETS ARE NOT SHOWN, (X3 REQUIRED PER MATING CORNER)
 - (1) ALUMINUM RESISTIVE TENSILE STRENGTH
 - (2) TENSILE STRENGTH 2.67[N] (600[LB])
 - (3) SHEAR STRENGTH 2.00[N] (450[LB])
- (16) BEAM CENTER MASS CALCULATION METHOD (OTHER VARIATIONS POSSIBLE)
 - (1) CHOOSE (X4) SIDES OF THE BASE PLATES IN QUESTION
 - (2) CALCULATE THE OFFSET OF EACH SIDE
 - (4) EACH CORNER BEAM AND THREE BEAMS BETWEEN EACH CORNER MUST BE EVALUATED
- (17) A LAYER CANNOT
 - (1) 260 FLAT PANELS
 - (2) 20 RADIIUS PANELS
- (18) SEE A1-501-0034 FOR C10 AND PANEL DETAILS

[illegible]

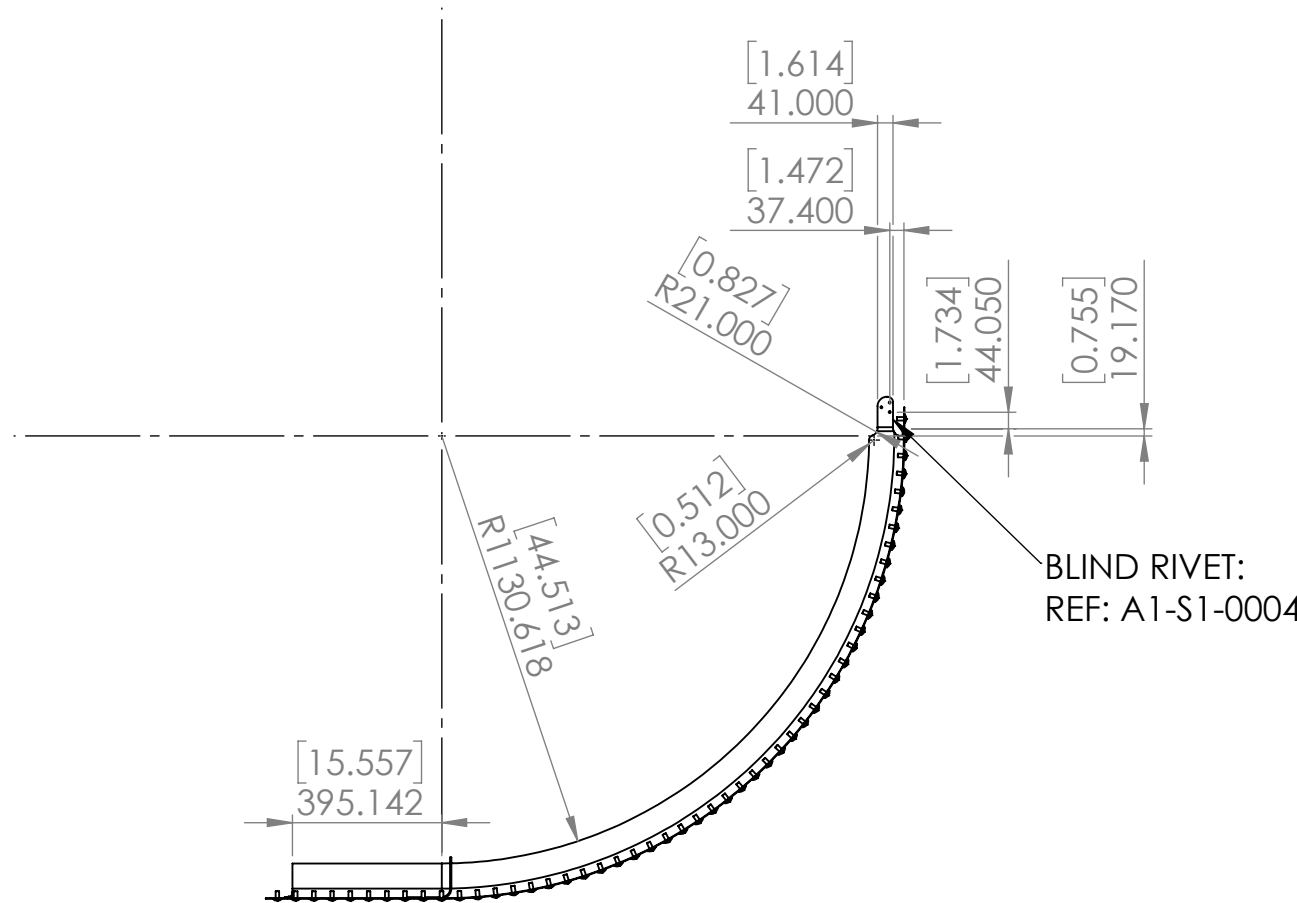
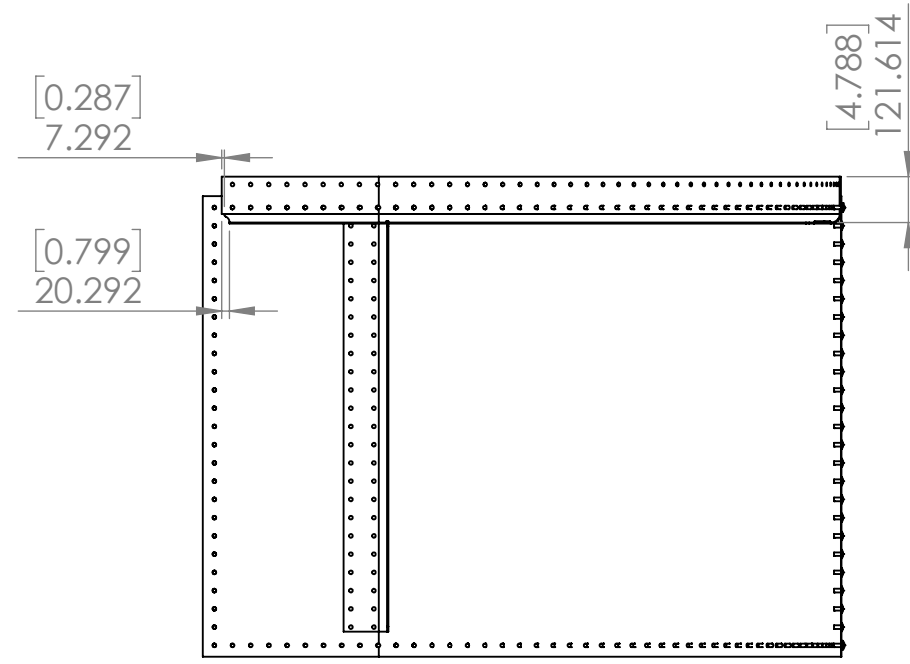
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PNL Arm End R48.2X0.0625IN		1
2	RIB VERT COR PNL R1		1
3	BrazierRivet 0.375in L-0.78		82
4	RIB HORIZ Arm RADi Rivet Holes R1		1
5	RIB HORIZ Arm RADi R3		1



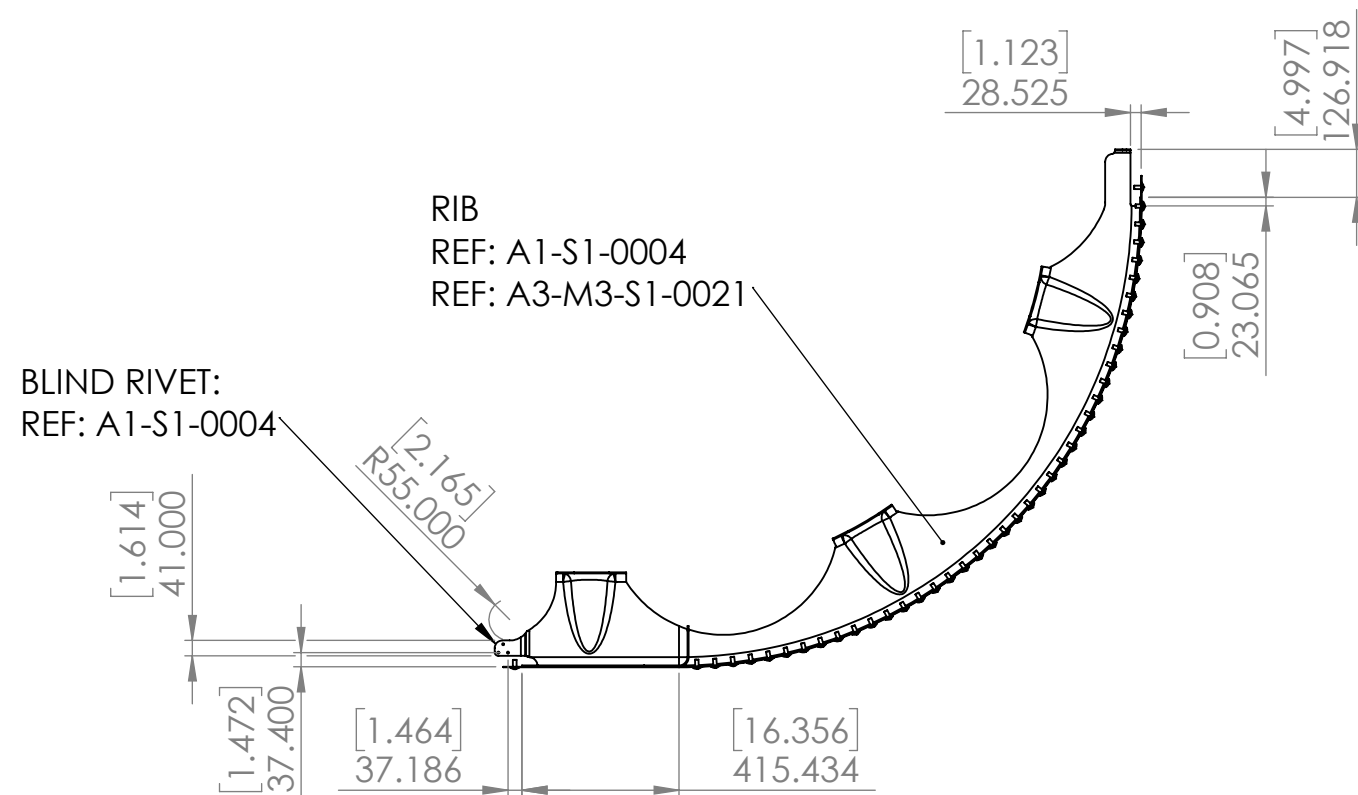
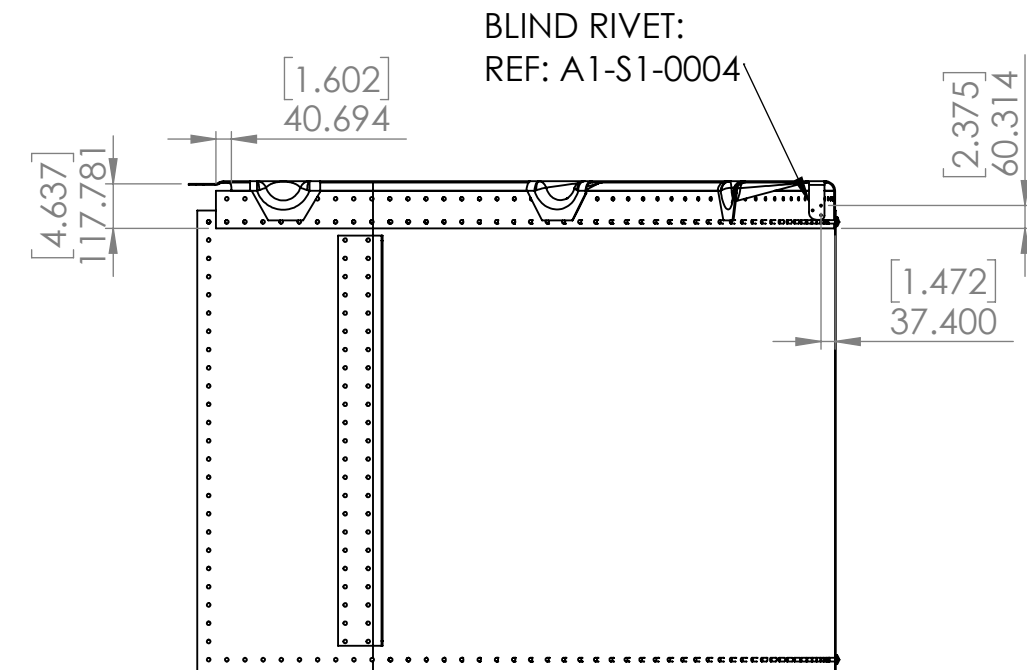
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PNL Arm End R48.2X0.0625IN		1
2	RIB VERT COR PNL R1		1
3	BrazierRivet 0.375in L-0.78		82
4	RIB HORIZ Arm RADi Rivet Holes R1		1
5	RIB HORIZ Arm RADi R4		1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PNL Arm End R48.2X0.0625IN		1
2	RIB VERT COR PNL R1		1
3	BrazierRivet 0.375in L-0.78		148
4	RIB HORIZ Arm RADi Rivet Holes R1		1
5	RIB HORIZ Arm RADi R5		1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PNL Arm End R48.2X0.0625IN		1
2	RIB VERT COR PNL R1		1
3	BrazierRivet 0.375in L-0.78		82
4	RIB HORIZ Arm RADi Rivet Holes R1		1
5	RIB HORIZ Arm RADi R6		1



- (NOTES)
- W14 BEAM ARRAY: REF C1-S1-001
 - BEAM CENTERLINES MATCH
 - BOLT HOLES ARE IN CONDUCTION WITH BOLTS
 - PLATE THICKNESS REDUCES WITH HEIGHT
 - CORROSION RESISTANCE IS REQUIRED
 - ELECTROPLATING (EP): PREFERRED OVERALL, MINIMUM THICKNESS 25[μM] (0.001[IN])
 - THERMAL SPRAY: PREFERRED FOR TOUCH-UPS
 - ZINC PAINTS: AREAS WITH PAINT NEED TO BE LOGGED FOR MAINTENANCE
 - HOT DIP GALVANIZING, AVERAGE THICKNESS 85[μM] (0.003[IN]) (WHERE EP IS NOT POSSIBLE)
 - W14 BEAMS ASSEMBLIES: ASTM A913 G65, GALVANIZED
 - C10 CHANNELS: ASTM A375-50, GALVANIZED
 - INTERCONNECTING PLATES: ASTM A913 G65, GALVANIZED
 - BOLTS: ASTM F3125 (A490), TYPE 3, GALVANIZED
 - STEEL PARTS AND PINS: ASTM A572 G50, GALVANIZED
 - ALUMINUM PARTS AND PINS: ASTM B209 6061-T6 OR 7075-T6
 - ALUMINUM PANELS AND ITS PARTS: ASTM B209 7075-T6
 - BEAM HORIZONTAL ALIGNMENT 0.001[DEG], 9.29[MM] (0.01[IN]) OVER 16.5[M]
 - BEAM VERTICAL ALIGNMENT 0.001[DEG], 12.9[MM] (0.507[IN]) OVER 73[M]
 - SEE A1-0001 FOR ARCHITECTURAL REQUIREMENTS
 - W14 CONNECTION PLATES
 - BOLT CLEARANCE: HOLES PREFERRED 6[MM] (0.25[IN]) LARGER THAN BOLT OR PIN
 - MATING FACES MAY HAVE THIN LAYER OF OIL APPLIED
 - GAGES TO BE CONSTRUCTED PER TEMPERATURE SPECIFICATION (15[C] OR 59[F])
 - BLIND RIVETS ARE NOT SHOWN; G33 REQUIRED PER MATING CORNER
 - ALUMINUM 5052-H32 (MIN STRENGTH)
 - TENSILE STRENGTH 2.670[N] (600[LBF])
 - SHEAR STRENGTH 2.000[N] (450[LBF])
 - BEAM CENTER MASS CALCULATION METHOD (OTHER VARIATIONS POSSIBLE)
 - CHOOSE (X4) SIDES OF THE BASE PLATES IN QUESTION
 - CALCULATE THE OFFSET OF EACH SIDE
 - TAKE THE MEAN FOR THE VERTICAL ALIGNMENT
 - EACH CORNER BEAM AND THREE BEAMS BETWEEN EACH CORNER MUST BE EVALUATED
 - A LAYER CONTAINS
 - 260 FLAT PANELS
 - 20 RADIUS PANELS
 - SEE A1-S1-00034 FOR C10 AND PANEL DETAILS
 - RIVETS ARE EVENLY SPACED
 - ADJOINING RIBS MUST ALIGN
 - RIVET HOLES MUST ALIGN WITH MATING PART'S
 - RIVETS SHOWN ARE MINIMUM-COUNT

DESIGN COVERAGE PROVIDED		LOCATION: FRANCE (BOMANNOY) DESIGNS		DESIGN AND BOMANNOY DESIGNS		DO NOT SCALE DRAWING		REVISION	
DIMENSIONS (MM) (IN)		REVISION: (1) (2) (3) (4) (5) (6) (7) (8) (9) (10) (11) (12) (13) (14) (15) (16) (17) (18) (19) (20) (21) (22) (23) (24) (25) (26) (27) (28) (29) (30) (31) (32) (33) (34) (35) (36) (37) (38) (39) (40) (41) (42) (43) (44) (45) (46) (47) (48) (49) (50) (51) (52) (53) (54) (55) (56) (57) (58) (59) (60) (61) (62) (63) (64) (65) (66) (67) (68) (69) (70) (71) (72) (73) (74) (75) (76) (77) (78) (79) (80) (81) (82) (83) (84) (85) (86) (87) (88) (89) (90) (91) (92) (93) (94) (95) (96) (97) (98) (99) (100) (101) (102) (103) (104) (105) (106) (107) (108) (109) (110) (111) (112) (113) (114) (115) (116) (117) (118) (119) (120) (121) (122) (123) (124) (125) (126) (127) (128) (129) (130) (131) (132) (133) (134) (135) (136) (137) (138) (139) (140) (141) (142) (143) (144) (145) (146) (147) (148) (149) (150) (151) (152) (153) (154) (155) (156) (157) (158) (159) (160) (161) (162) (163) (164) (165) (166) (167) (168) (169) (170) (171) (172) (173) (174) (175) (176) (177) (178) (179) 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